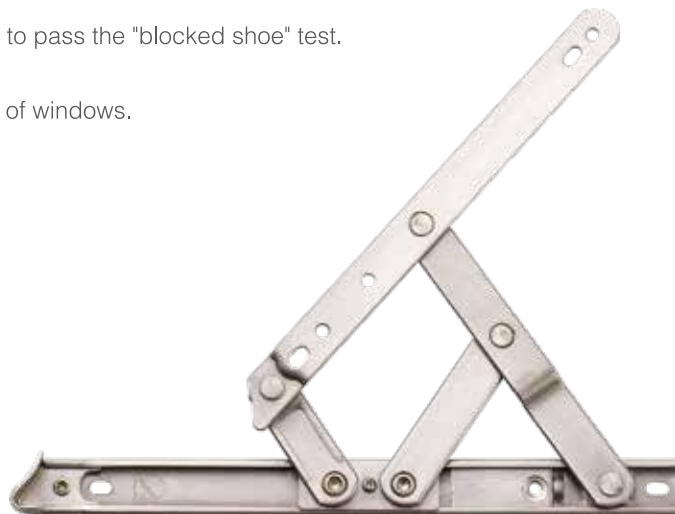
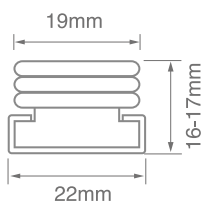


HEAVY DUTY FRICTION STAY

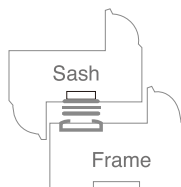
- Range of stainless steel friction stays for top hung and side hung applications.
- Available in 10" to 26" top hung and 10" & 16" side hung.
- Adjustable opening stop on top hung hinges.
- 16" and 22" top hung also available with reinforced third link to pass the "blocked shoe" test.
- This is supplied as standard on 26" top hung.
- 10" and 16" side hung open to around 90° for easy cleaning of windows.



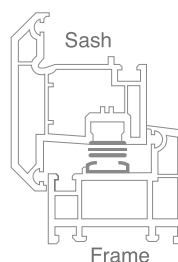
TYPICAL SECTIONS



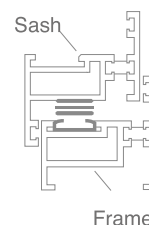
TIMBER



PVC-u



ALUMINIUM



SIZE	250mm (10")	300mm (12")	400mm (16")	550mm (22")	650mm (26")
VENT TYPE	Top Hung	Top Hung	Top Hung	Top Hung	Top Hung
MAX VENT HEIGHT (IN/MM)	25.0 / 635	30.9 / 787	42.9 / 1090	59.0 / 1500	78.7 / 2000
MIN VENT HEIGHT (IN/MM)	10.5 / 267	25.0 / 635	31.0 / 787	42.9 / 1090	50.0 / 1270
MAX VENT WEIGHT (LB/KG)	81.5 / 37	99.2 / 45	126.1 / 55	165.3 / 75	220.4 / 100
HINGE LENGTH (IN/MM)	10.0 / 254	12.0 / 305	15.9 / 406	22.0 / 559	25.9 / 660
OPENING ANGLE (+/-2.5°)	50°	50°	50°	45°	20°
NUMBER OF CYCLES ('000'S)	10	10	10	10	10
ORDER NO.	HDFTH10	HDFTH12	HDFTH16	HDFTH22	HDFTH2620

SIZE	650mm (26")	SIZE	250mm (10")	400mm (16")
VENT TYPE	Top Hung	VENT TYPE	Side Hung	Side Hung
MAX VENT HEIGHT (IN/MM)	78.7 / 2000	MAX VENT WIDTH (IN/MM)	26.0 / 660	33.0 / 838
MIN VENT HEIGHT (IN/MM)	50.0 / 1270	MIN VENT WIDTH (IN/MM)	11.81 / 300	17.72 / 450
MAX VENT WEIGHT (LB/KG)	330.6 / 150	MAX VENT WEIGHT (LB/KG)	83.7 / 38	103.6 / 47
HINGE LENGTH (IN/MM)	25.9 / 660	HINGE LENGTH (IN/MM)	10.0 / 254	15.9 / 406
OPENING ANGLE (+/-2.5°)	Restrict to 15°	OPENING ANGLE (+/-2.5°)	85°	90°
NUMBER OF CYCLES ('000'S)	10	NUMBER OF CYCLES ('000'S)	10	10
ORDER NO.	HDFTH2615	ORDER NO.	HDFSH10	HDFSH16